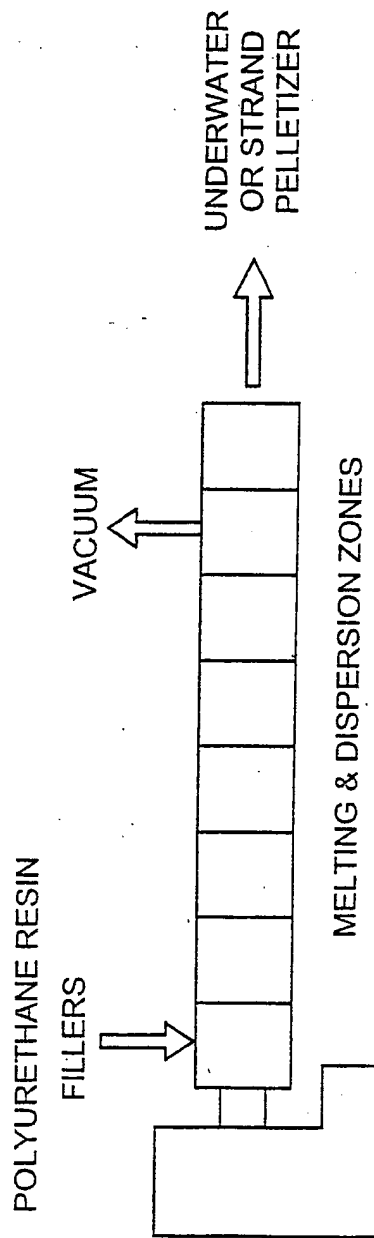


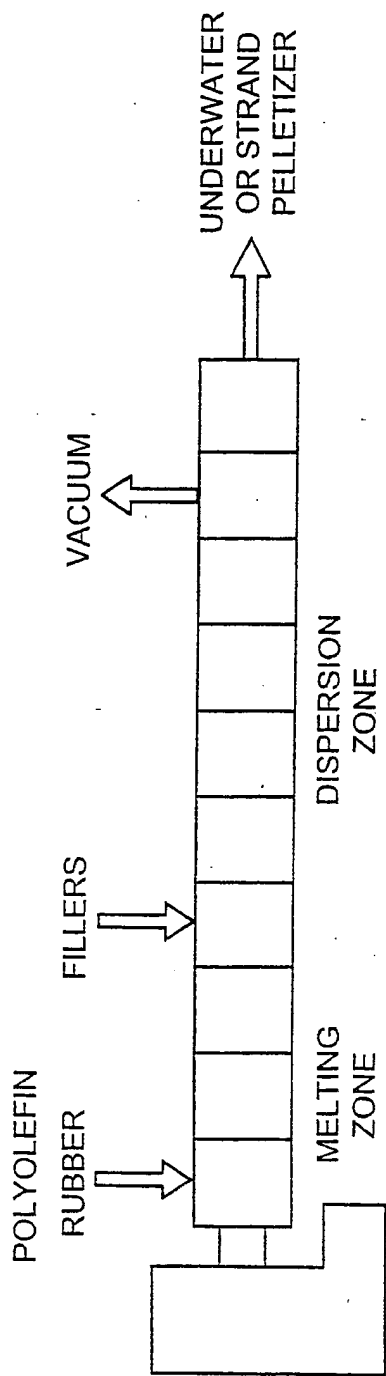
TYPICAL BLOCK-COPOLYMER PROCESS CONFIGURATION

FIG. 2



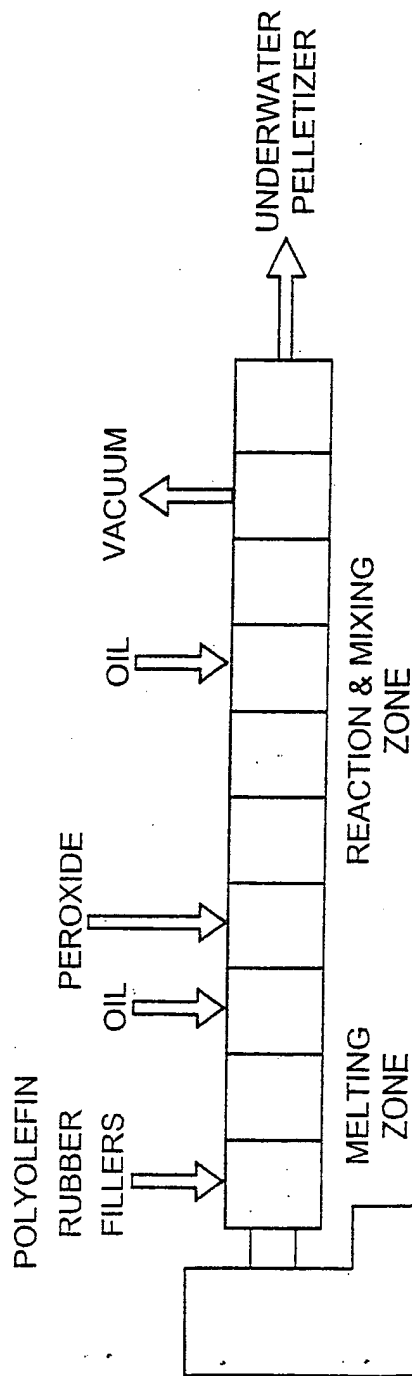
TYPICAL TPU PROCESS CONFIGURATION

FIG. 3



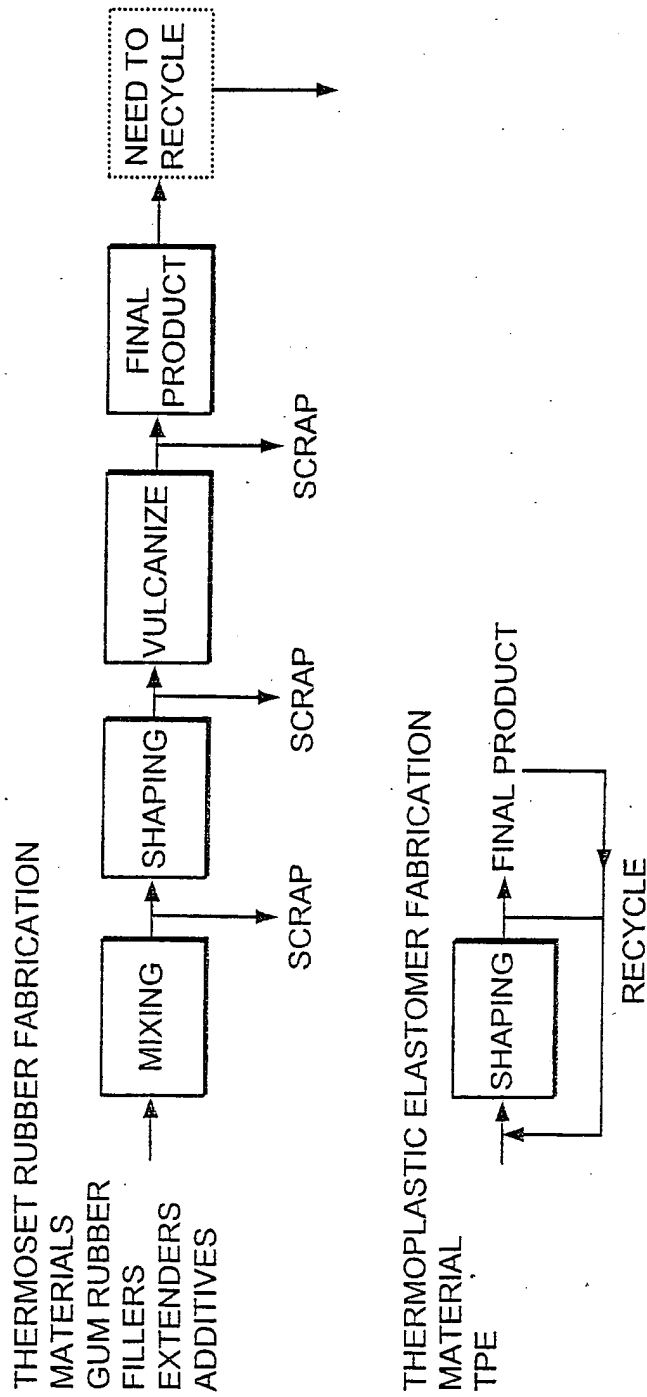
TYPICAL TPO PROCESS CONFIGURATION

FIG. 4

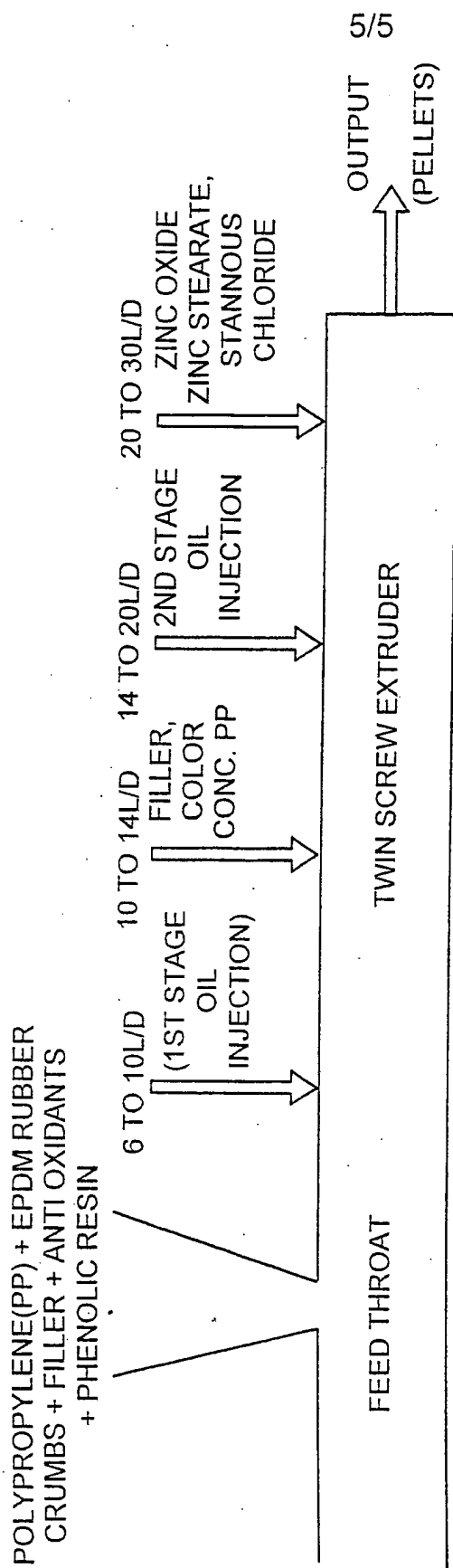


TYPICAL TPV PROCESS CONFIGURATION

FIG. 5



TPE VERSUS THERMOSET RUBBER PROCESSING  
FIG. 6



NOTES:

- EXTRUDER L/D RANGE : 36 MIN, 56 MAX
- RPM RANGE: 500 RPM TO 1200 RPM

FIG. 7